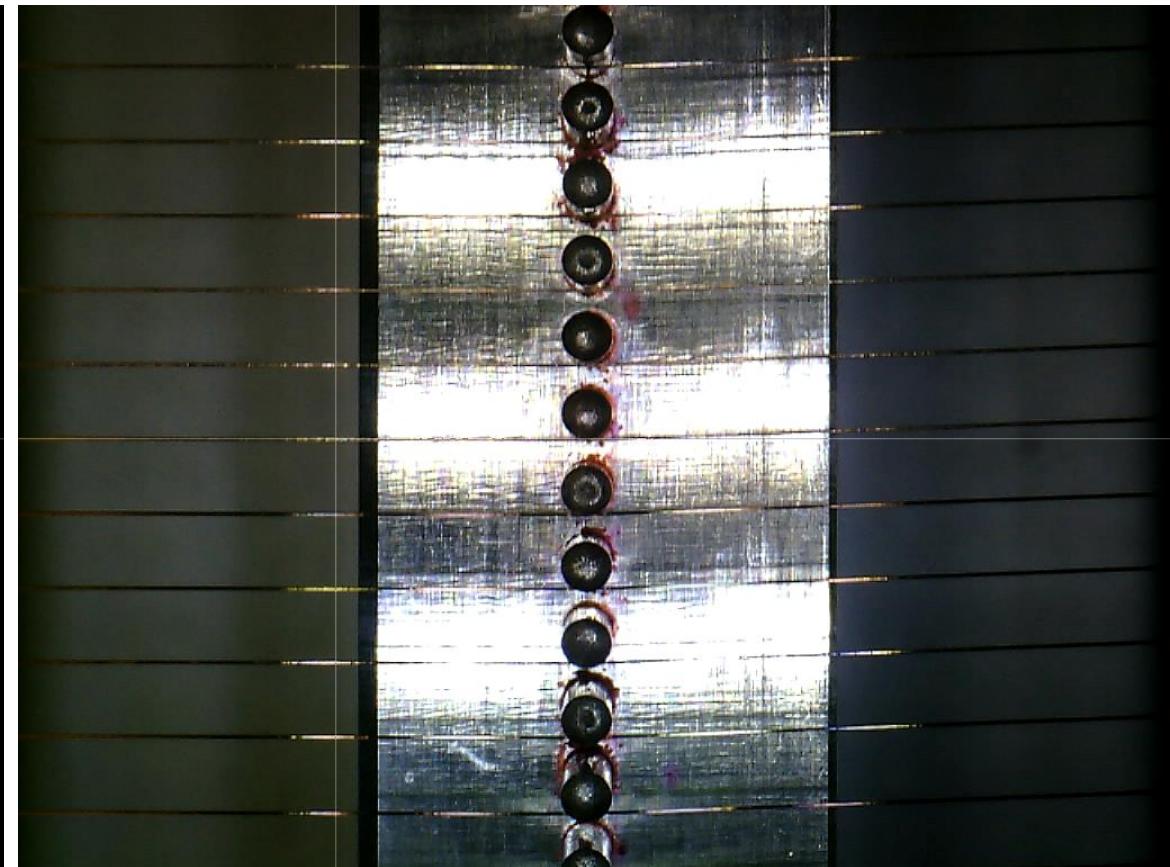
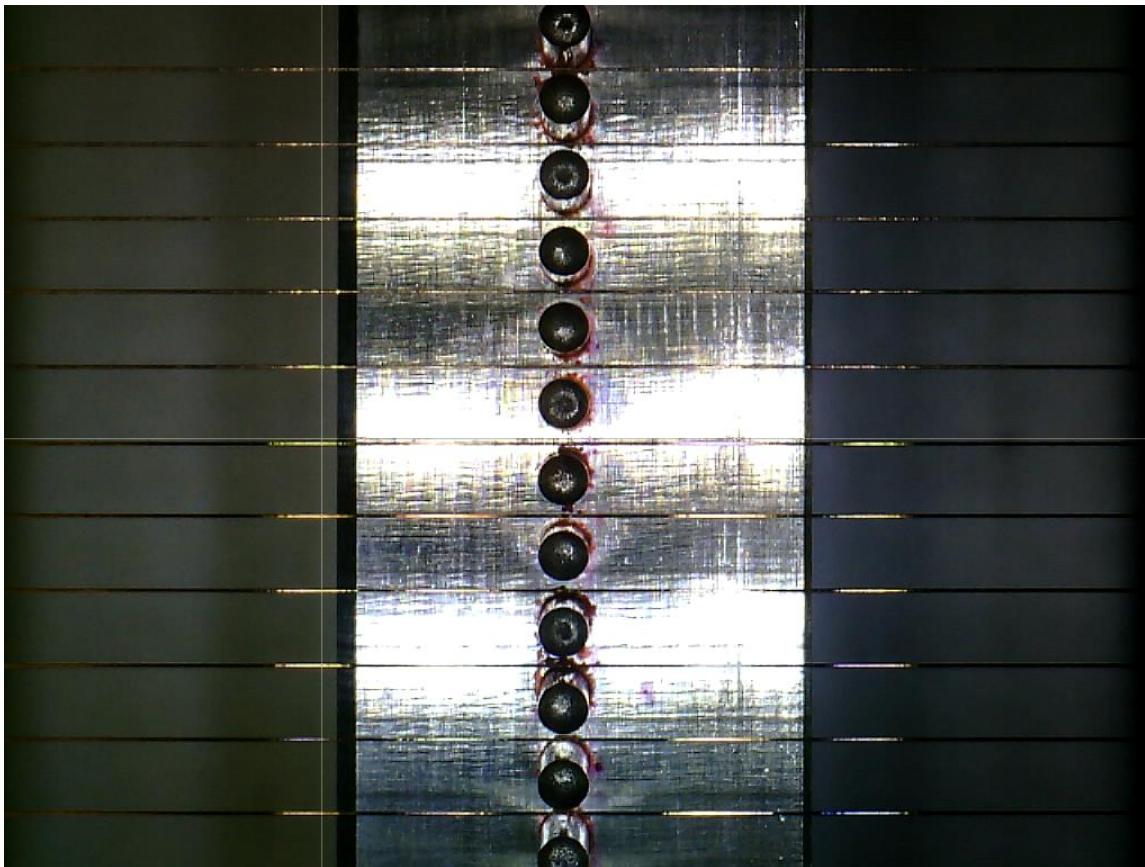
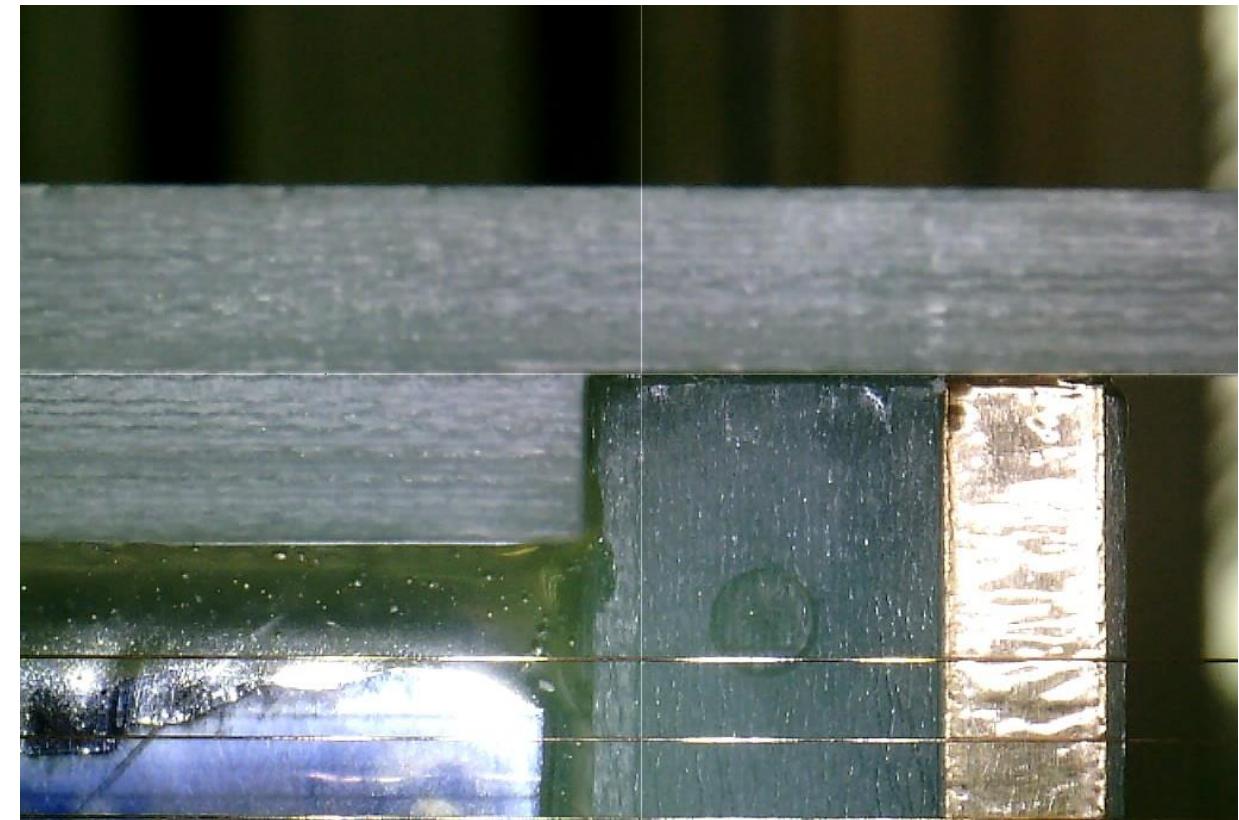
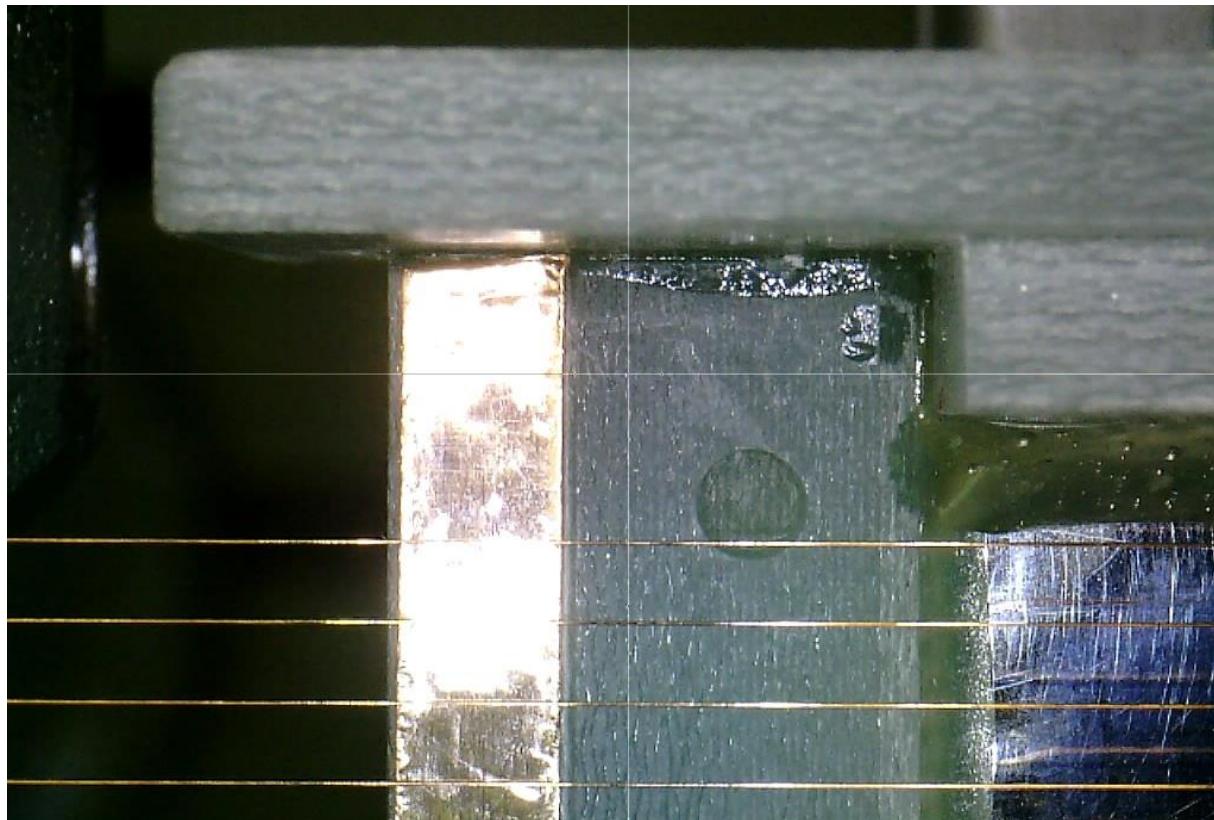
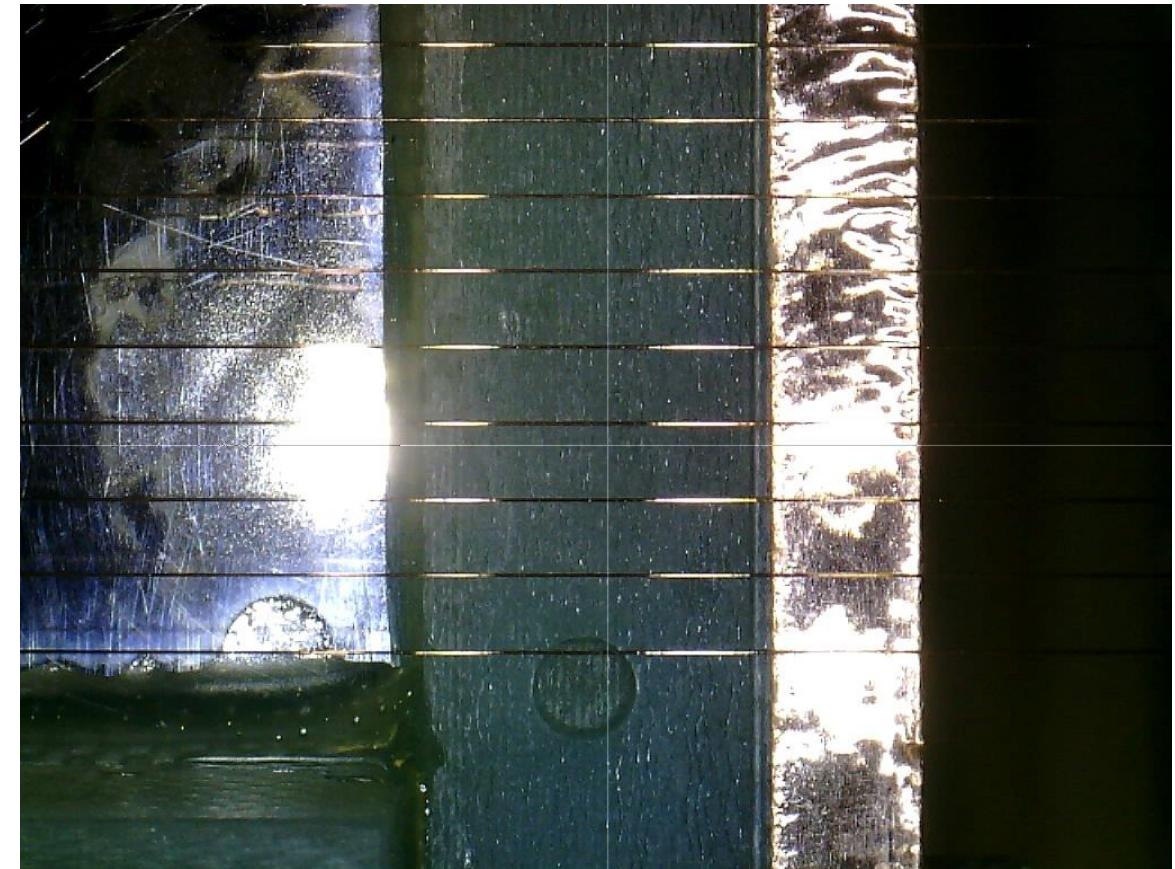
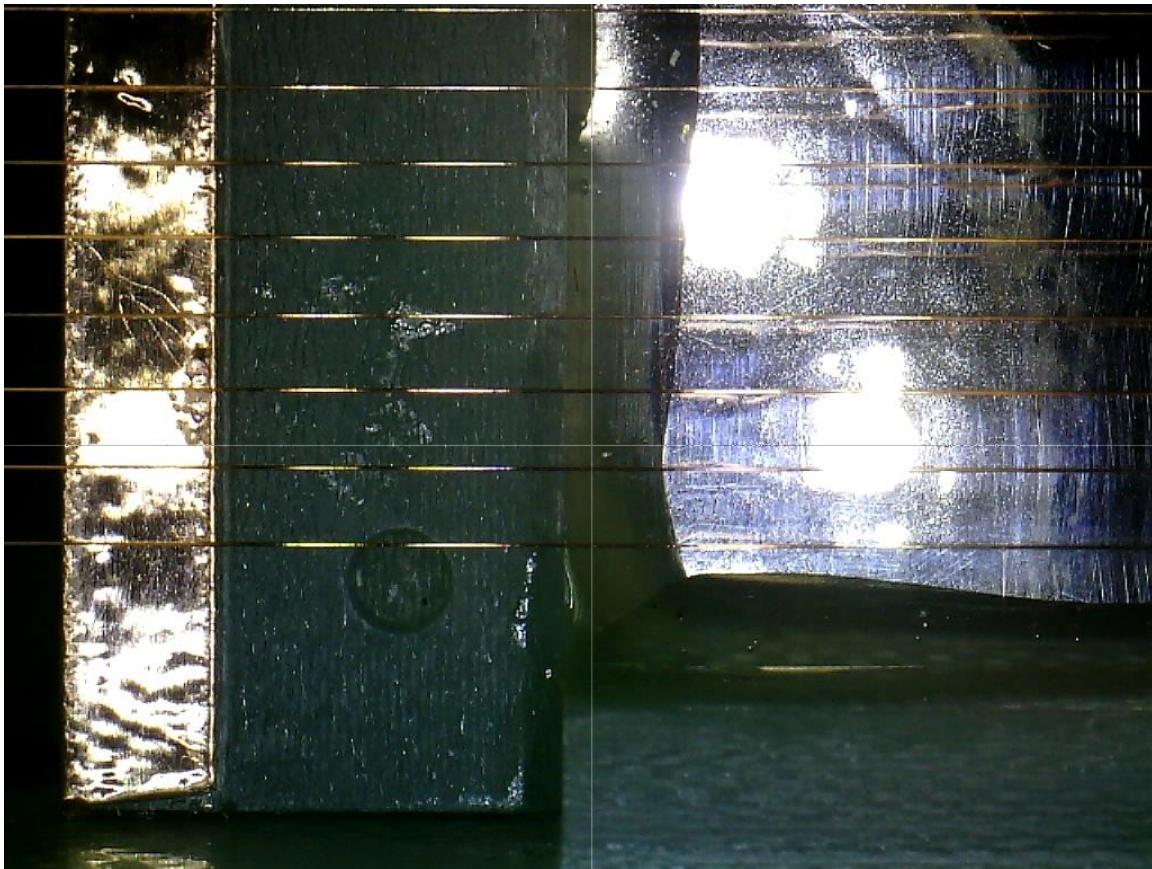


BEFORE AND AFTER CONTACT

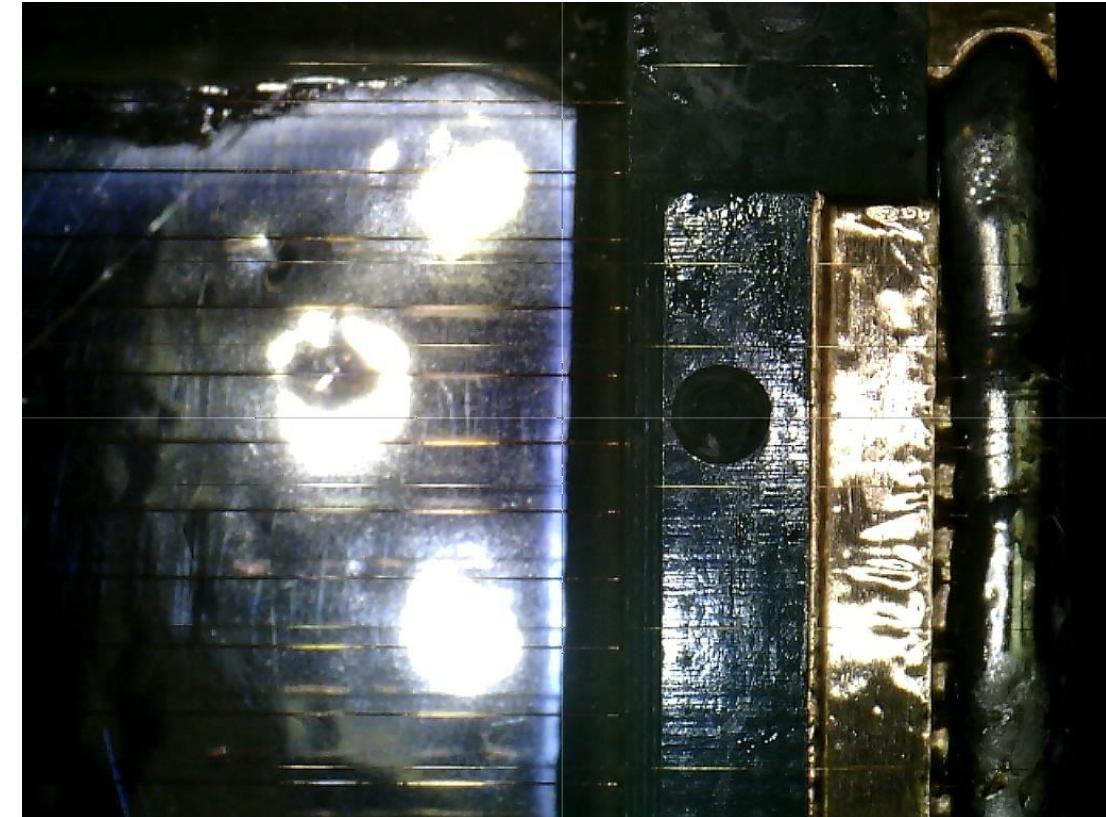
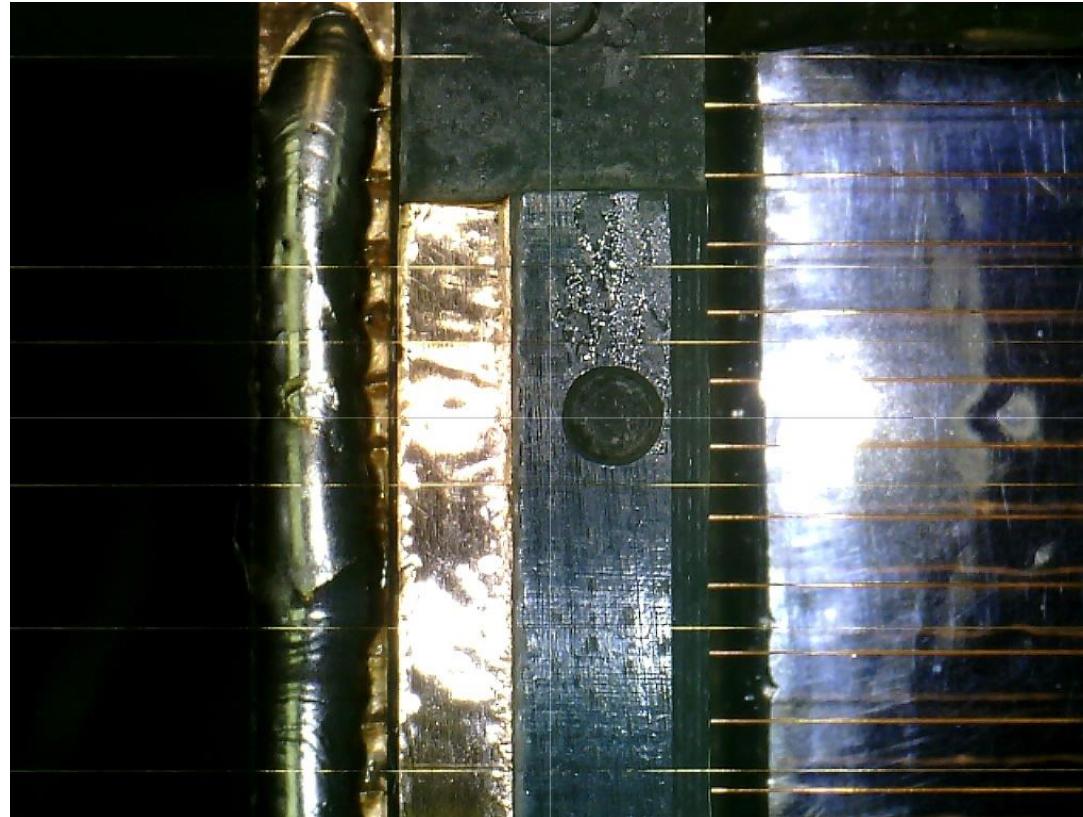


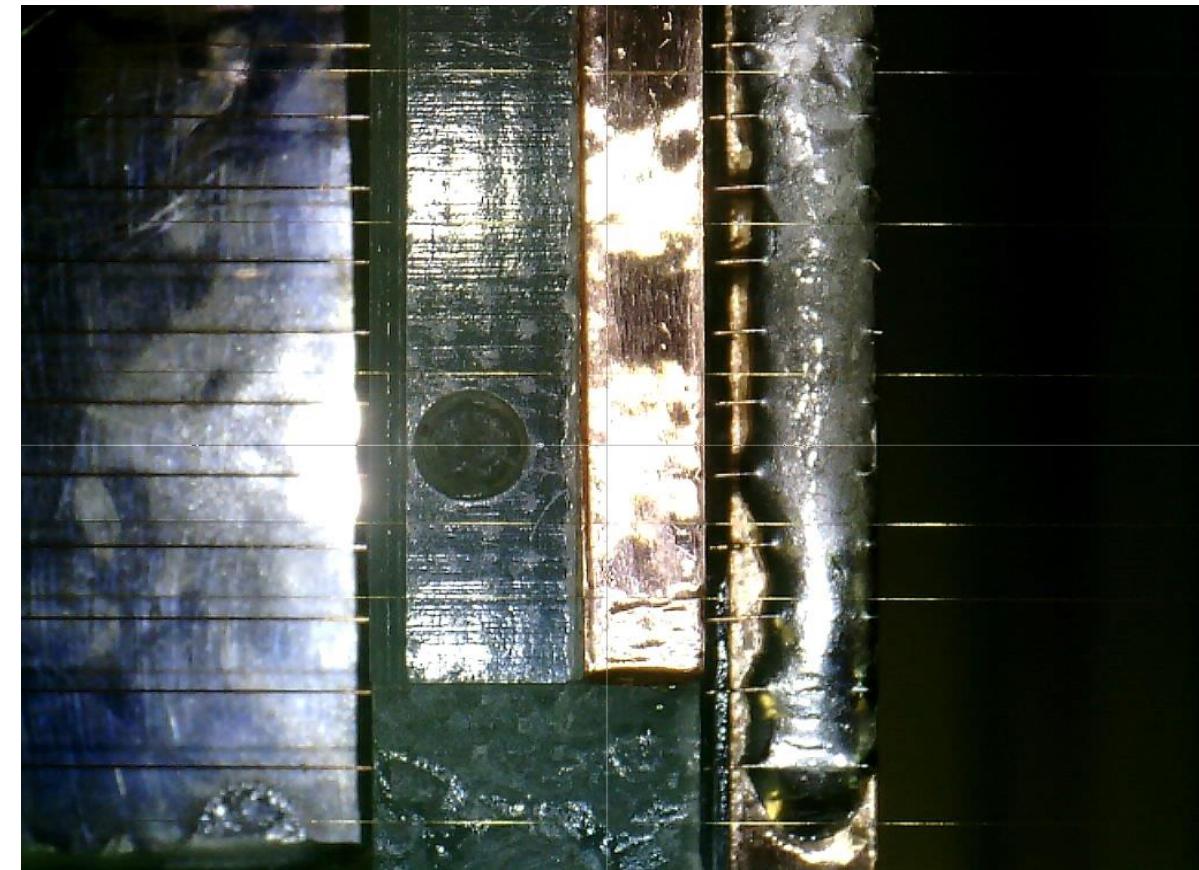
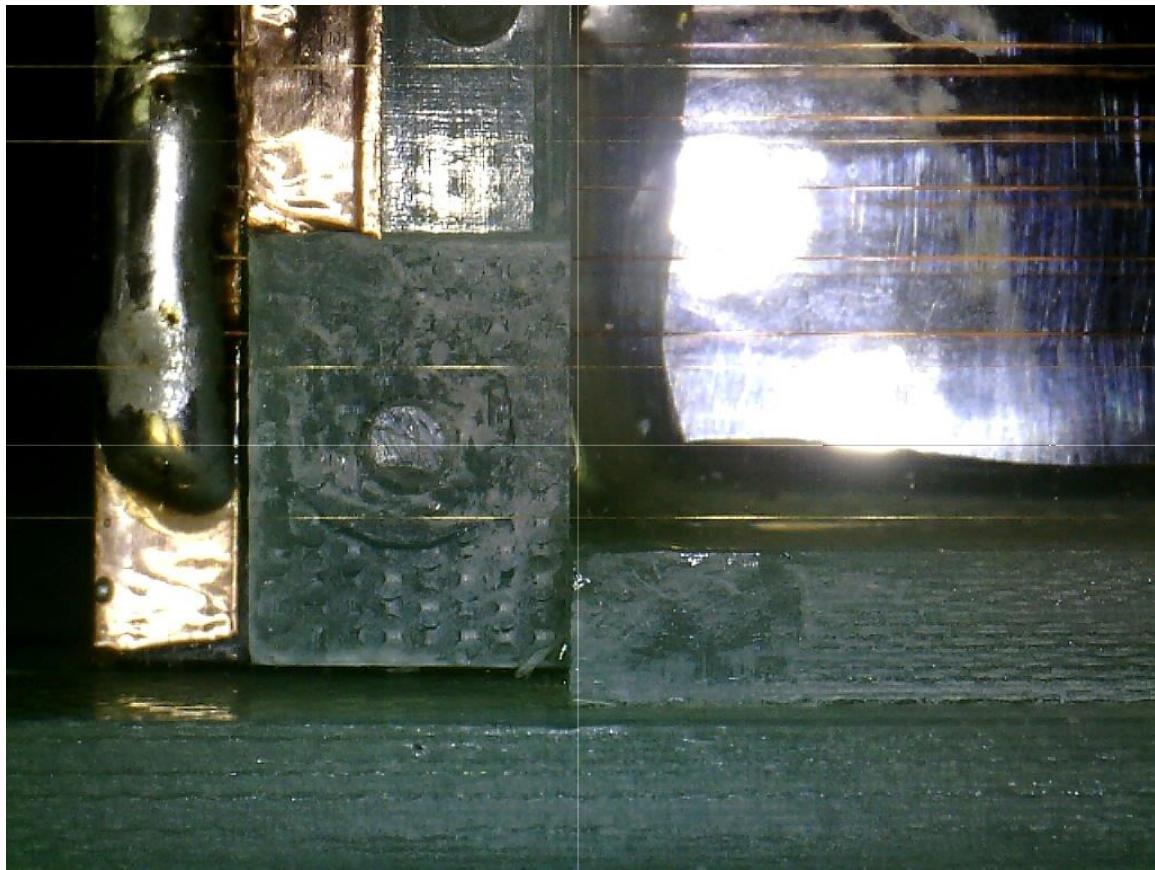
CATHODE ALIGNMENT RELATIVE TO THE HOLES FOR THE ALIGNMENT PINS





ANODE ALIGNMENT RELATIVE TO THE HOLES FOR THE ALIGNMENT PINS





THE CENTRAL
ANODE WIRE
AFTER
SOLDERING

